

Model: Model U-C1 Bypass Tray		Date:	No.: MB490001
Modified Article: Bypass Feed Decal		Prepared by: H.K.	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards ( )

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B0512580	B4902581	Bypass feed decal - English	1 - 1	X/O	3	13	
	B4902582	Bypass feed decal - German	0 - 1		3	13	
	B4902583	Bypass feed decal - Italian	0 - 1		3	13	
	B4902584	Bypass feed decal - French	0 - 1		3	13	
	B4902585	Bypass feed decal - Spanish	0 - 1		3	13	

Bypass Feed Decals in four languages have been added and the existing English decal has been modified to facilitate easier operation of the bypass tray. For details, please refer to RTB RB051010a.

**RAI (China) Production**

Model	V/Hz	Destination	Code	Serial Number
Bypass Tray Type 1232	120, 220, 230, 240/50, 60	USA, Europe, Asia, etc	B490-17	J2837201658

Reissued: 12-Apr-05

Model: Model U-C1 By-pass Tray Unit	Date: 29-Mar-05	No.: MB490002a
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### MB Correction

The items in bold italics have been corrected or added.

Modified Article: Motors, Metal pars, Harnesses		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ( )
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G3045332	G3045333	Grounding Wire Harness	1-1	O/O	5	29	
B4905431	B4905432	By-pass Feed Harness	1-1	O/O	5	38	
G0602900	B1802900	Torque Limiter – 40mn.m 18mm	1-1	O/O	5	3	
G3046808	G3046825	Separator Guide Plate	1-1	O/O	5	5	
AF020543	AF020640	Driven Roller – By-pass Feed	1-1	O/O	5	7	
G0602937	B1802937	DC Solenoid – Pick-up	1-1	O/O	5	8	
B4906832	B4906833	Drive Bracket	1-1	O/O	5	9	
G3046829	G3046844	Tightener Arm	1-1	O/O	5	10	
<b>AA140742</b>	<b>AA140771</b>	Feed Shaft	1-1	O/O	5	16	
<b>AA140741</b>	<b>AA140770</b>	Drive Shaft	1-1	O/O	5	21	
G3046810	G3046827	Driven Shaft	1-1	O/O	5	22	
A2322862	B1542862	Driven Roller	1-1	O/O	5	40	

**Change:** The materials for these parts were changed to more environmentally-friendly types.

**Reason:** This is part of Ricoh's ongoing application of in-house environmental standards.

### RAI (China) Production

Model	V/Hz	Destination	Code	Serial Number
Bypass Tray Type 1232	120, 220, 230, 240/50, 60	USA, Europe, Asia, etc	B490-17	J2856300160

Model: Model U-C1 By-pass Tray Unit		Date: 29-Mar-05	No.: MB490003
Modified Article: Sensors and Clutch		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards (      )

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4906835	B1546835	Rotary Switch – Paper Size Sensor	1-1	X/O	3	3	
AX200230	AX200260	Magnetic Clutch – 245 mn.m 35Z	1-1	X/O	5	15	
AW020056	AW020160	Photointerruptor	1-1	X/O	5	23	

**Change:** The materials for these parts were changed to more environmentally-friendly types.

**Reason:** This is part of Ricoh's ongoing application of in-house environmental standards.

### RAI (China) Production

Model	V/Hz	Destination	Code	Serial Number
Bypass Tray Type 1232	120, 220, 230, 240/50, 60	USA, Europe, Asia, etc	B490-17	J2856400300

Model: Model U-C1 By-pass Tray Unit	Date: 29-Mar-05	No.: MB490004
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Modified Article: By-pass Feed Table Cover		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards (      )

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B4906840	B4906862	Cover – By-pass Feed Table	1-1	X/O	3	11	

**Change:** The material for the bypass feed table was changed.

**Reason:** To increase the strength of the joints.

**RAI (China) Production**

Model	V/Hz	Destination	Code	Serial Number
Bypass Tray Type 1232	120, 220, 230, 240/50, 60	USA, Europe, Asia, etc	B490-17	J2856200001